# AMBRO METALS | Council compliance Euramax pecification datasheet

December 2018

## **DESCRIPTION OF SPECIFICATION**

Euramax 3-layer 70% PVDF & Lum PROTEC precoated 0.8mm Aluminium coils

### **STANDARDS**

Substrate manufactured to NEN-EN 1396:2015; Finishing produced according to ECCA & NEN-EN 13523

## **TYPICAL APPLICATION**

Roofing and façade cladding in single-skin profiles

## **Finish**

## Pre-treatment

Chromate & heavy metal free

## Primer

10µm High-build Protec primer 09A5000

3-layer 70/30 PVDF water-based paint system approx. 42µm ±3µm

## Reverse side

10µm High-build Protec primer 09A5000

## Fire Classification

- Al Class material acc. EN13501-1
- Group 1s Class material acc. NZBC clause C3.4
- Group 1 Class material acc. NCC Australia C1.10 clause 4

Finish quality abides by EN 13523 \*All finishes protected with 60-80µm directional transparent foil





# Substrate

## **SPECIFICATION**

Marine grade 5754 series aluminium alloy H42 Temper 0.78mm mill finish thickness

Min. 7% Elongation A<sub>50</sub>

220-270MPa Tensile Strength R<sub>m</sub>

Min. 130MPa Yield Strength Rpo.2

Thermal Expansion Coefficient 0.023mm/m°C

Theoretical weight  $2.23 \text{kgs/m}^2$ 

\*mechanical properties relate to temper after painting Mechanical properties according to EN 1396 Thickness, width, and flatness tolerances according to EN 485/4





## REQUEST SAMPLES OR FURTHER INFORMATION

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# **AMBROMETALS**

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